

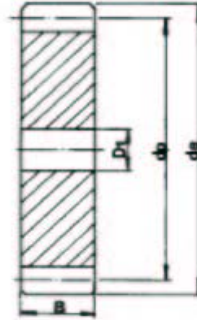
# Heitmann und Bruun GmbH

## Ihr Partner für die Antriebs- und Fördertechnik

### STIRNRADSCHLEIBEN

	Zahnbreite "B" mm		Zahnbreite "B" mm
Modul 1,0	15	Modul 3,0	30
Modul 1,5	17	Modul 4,0	40
Modul 2,0	20	Modul 5,0	50
Modul 2,5	25	Modul 6,0	60

Werkstoff C40



	Modul 1,0				Modul 1,5				Modul 2,0				Modul 2,5			
	de	dp	dm	D1	de	dp	dm	D1	de	dp	dm	D1	de	dp	dm	D1
55																
57																
60																
65													167,5	162,5		20
70													180,0	175,0		20
72	74,0	72,0		12	111,0	108,0		20	148,0	144,0		20	185,0	180,0		20
75	77,0	75,0		12	115,5	112,5		20	154,0	150,0		20	192,5	187,5		20
76	78,0	76,0		12	117,0	114,0		20	156,0	152,0		20	195,0	190,0		20
80	82,0	80,0		12	123,0	120,0		20	164,0	160,0		20	205,0	200,0		25
85	87,0	85,0		12	130,5	127,5		20	174,0	170,0		20	217,5	212,5		25
90	92,0	90,0		12	138,0	135,0		20	184,0	180,0		20	230,0	225,0		25
95	97,0	95,0		12	145,5	142,5		20	194,0	190,0		20	242,5	237,5		25
100	102,0	100,0		12	153,0	150,0		20	204,0	200,0		20	255,0	250,0		25
110	112,0	110,0		12	168,0	165,0		20	224,0	220,0		20	280,0	275,0		25
114	116,0	114,0		12	174,0	171,0		20	232,0	228,0		20	290,0	285,0		25
120	122,0	120,0		12	183,0	180,0		20	244,0	240,0		20	305,0	300,0		25
127	129,0	127,0		12	193,5	190,5		20	258,0	254,0		20	322,5	317,5		25

	Modul 3,0				Modul 4,0				Modul 5,0				Modul 6,0			
	de	dp	dm	D1	de	dp	dm	D1	de	dp	dm	D1	de	dp	dm	D1
28													180,0	168,0		25
30													192,0	180,0		25
32									170,0	160,0		25	204,0	192,0		25
35									185,0	175,0		25	222,0	210,0		25
38					160,0	152,0		25	200,0	190,0		30	240,0	228,0		25
40					168,0	160,0		25	210,0	200,0		30	252,0	240,0		25
45					188,0	180,0		25	235,0	225,0		30				
48					200,0	192,0		25	250,0	240,0		30				
50	156,0	150,0		25	208,0	200,0		25	260,0	250,0		30				
52	162,0	156,0		25	216,0	208,0		25	270,0	260,0		30				
55	171,0	165,0		25	228,0	220,0		25	285,0	275,0		30				
57	177,0	171,0		25	236,0	228,0		25	295,0	285,0		30				
60	186,0	180,0		25	248,0	240,0		25	310,0	300,0		30				
65	201,0	195,0		25	268,0	260,0		25	335,0	325,0		30				
70	216,0	210,0		25	288,0	280,0		25	360,0	350,0		30				
72	222,0	216,0		25												
75	231,0	225,0		25	308,0	300,0		25	385,0	375,0		30				
76	234,0	228,0		25	312,0	304,0		25	390,0	380,0		30				
80	246,0	240,0		25	328,0	320,0		25	410,0	400,0		30				
85	261,0	255,0		25	348,0	340,0		25	435,0	425,0		30				
90	276,0	270,0		25	368,0	360,0		25	460,0	450,0		30				
95	291,0	285,0		25	388,0	380,0		25	485,0	475,0		30				
100	306,0	300,0		25	408,0	400,0		25	510,0	500,0		30				
110	336,0	330,0		25	448,0	440,0		25	560,0	550,0		30				
114	348,0	342,0		25	464,0	456,0		25	580,0	570,0		30				
120	366,0	360,0		25												
127	387,0	381,0		25												

Alle Angaben ohne Gewähr